

Engine Configuration... Ports & Pins

Signal	Enabled	Port #	Pin Number	Active Low	Emulated	HotKey
X++	0	0	0			
XHome	10	1	1			
Y++	0	0	0			
YHome	10	3	3			
Z++	0	0	0			
ZHome	10	5	5			

Pin 10-13 and 15 are inputs. Only these 5 pin numbers may be used on this screen.

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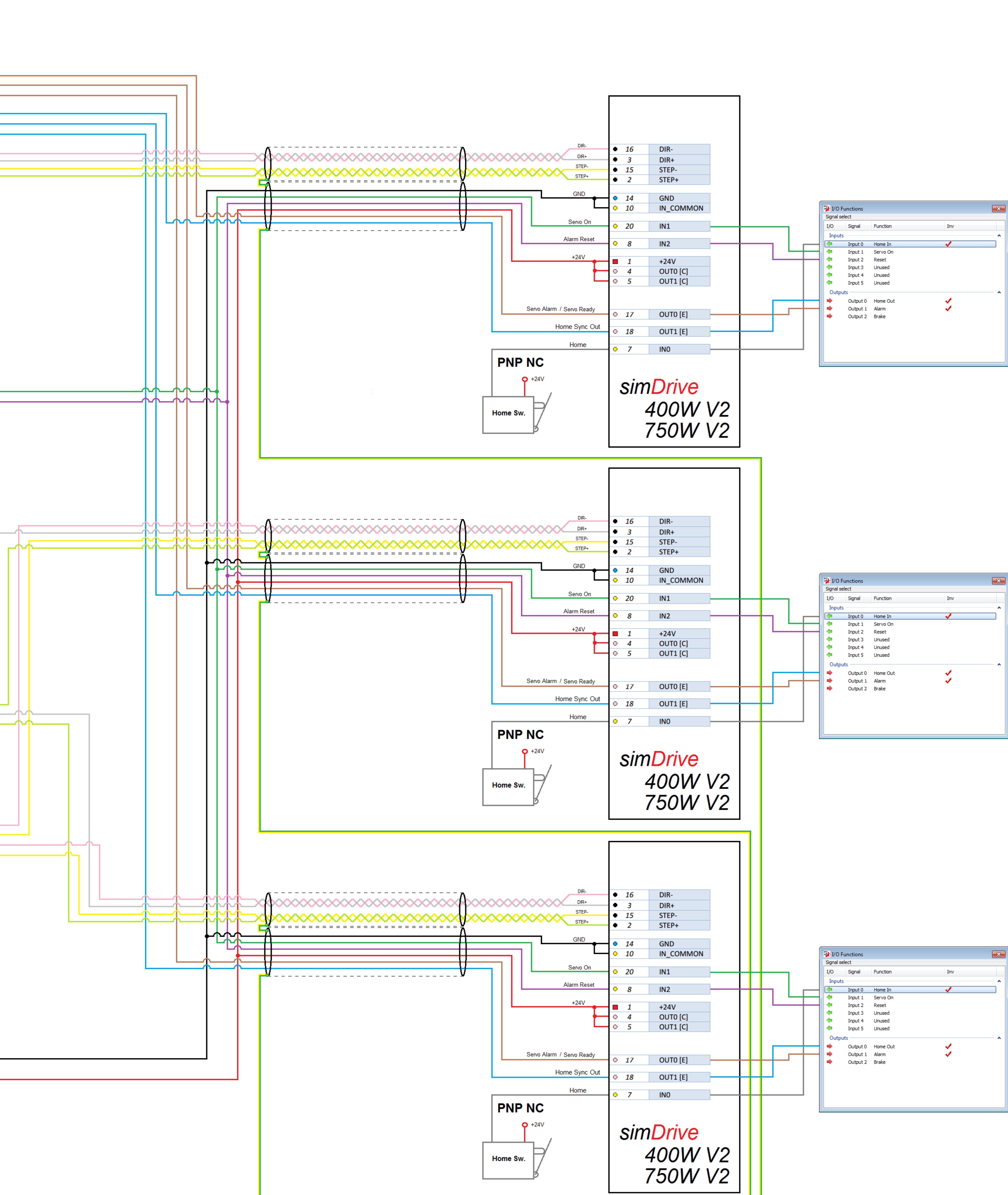
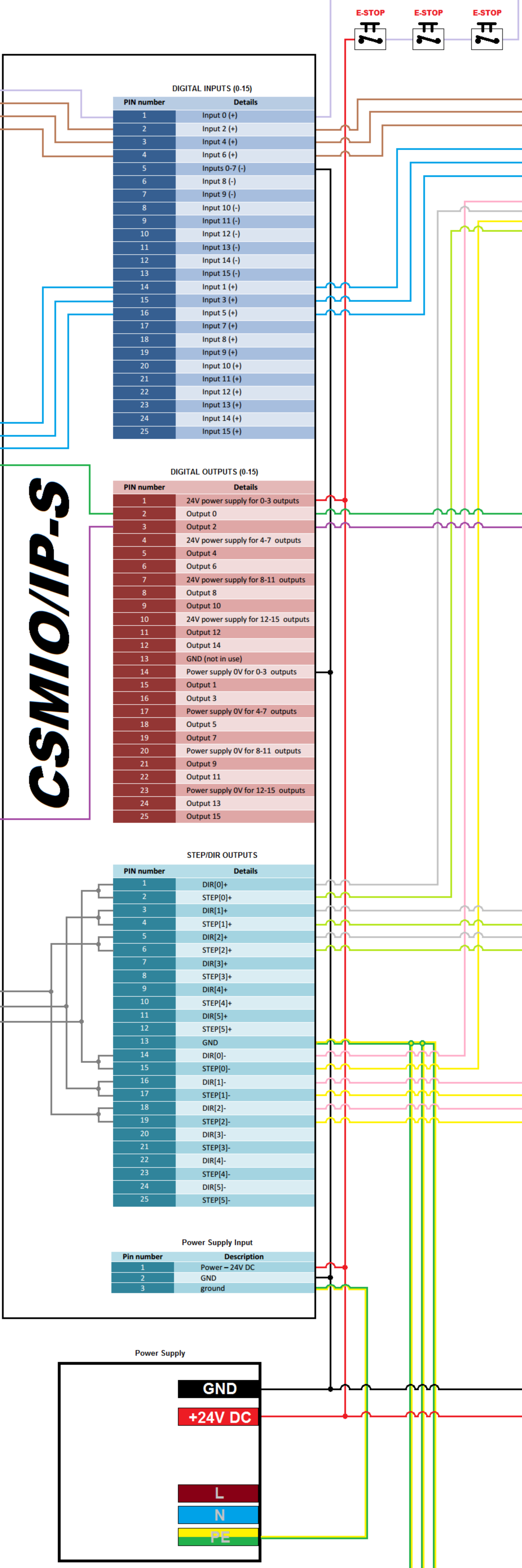
Signal	Enabled	Port #	Pin Number	Active Low
Digit_Trip	1	1	0	
Enable1	1	0	0	
Enable2	1	0	0	
Enable3	1	0	0	
Enable4	1	0	0	
Enable5	1	0	0	
Output #1	1	10	0	
Output #2	1	1	0	

Pin 2 - 9, 1, 14, 16, and 17 are output pins. No other pin numbers should be used.

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Signal	Enabled	Port #	Pin Number	Active Low	Emulated	HotKey
Probe	1	0	0			
Isdn	1	0	0			
Limit Over	1	0	0			
EStop	10	0	0			
THC On	1	0	0			
THC Up	1	0	0			
THC Down	1	0	0			
OEM Trig #1	1	0	0			
OEM Trig #2	1	0	0			

Pin 10-13 and 15 are inputs. Only these 5 pin numbers may be used on this screen.



I/O Functions

Input	Signal	Function	Invt
Input 0	Home In	Home In	✓
Input 1	Servo On	Servo On	✓
Input 2	Reset	Reset	✓
Input 3	Unused	Unused	
Input 4	Unused	Unused	
Input 5	Unused	Unused	
Output 0	Home Out	Home Out	✓
Output 1	Alarm	Alarm	✓
Output 2	Brake	Brake	✓

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Input 3	Unused	Unused	
Input 4	Unused	Unused	
Input 5	Unused	Unused	
Output 0	Home Out	Home Out	✓
Output 1	Alarm	Alarm	✓
Output 2	Brake	Brake	✓

I/O Functions

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Input 2	Reset	Reset	✓
Input 3	Unused	Unused	
Input 4	Unused	Unused	
Input 5	Unused	Unused	
Output 0	Home Out	Home Out	✓
Output 1	Alarm	Alarm	✓
Output 2	Brake	Brake	✓