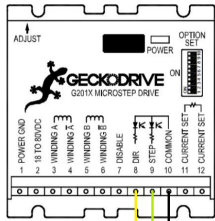


**G201X / G210X STEP MOTOR CONTROL  
REVISION: 6**

**CSMIO/IP-S**

4.2 STEP/DIR controlling signals connector (CSMIO/IP-Sv2)

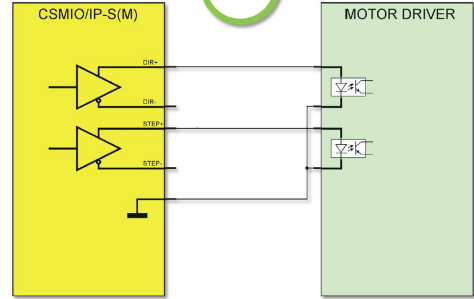


PIN number	Details
1	DIR[0]+
2	STEP[0]+
3	DIR[1]+
4	STEP[1]+
5	DIR[2]+
6	STEP[2]+
7	DIR[3]+
8	STEP[3]+
9	DIR[4]+
10	STEP[4]+
11	DIR[5]+
12	STEP[5]+
13	GND
14	DIR[0]-
15	STEP[0]-
16	DIR[1]-
17	STEP[1]-
18	DIR[2]-
19	STEP[2]-
20	DIR[3]-
21	STEP[3]-
22	DIR[4]-
23	STEP[4]-
24	DIR[5]-
25	STEP[5]-

**TERMINAL 10** Common  
Connect the controller's +3.3VDC, +5VDC or GND to this terminal.

**CSMIO IP**

Differential outputs – Addition



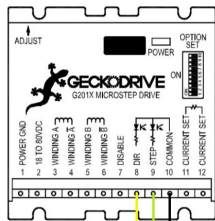
In this case, we do not use twisted cable and that is why the connection is more exposed to the influence of interferences. Shared cable (cathode) is connected to the GND of the device, in the CSMIO/IP-S it is 13<sup>th</sup> PIN of STEP/DIR connector, and in the CSMIO/IP-M we have to use the GND on 2<sup>nd</sup> PIN or ANALOG I/O 8 connector because there is no GND PIN on STEP/DIR connector.

**NO** It is important to do not connect STEP- and DIR- pins with GND of the device because it will cause short circuit and output stages damage.

**G201X / G210X STEP MOTOR CONTROL  
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**CSMIO/IP-M**

4.2 STEP/DIR controlling signals and digital outputs connector



PIN number	Description
1	DIR[0]+
2	STEP[0]+
3	DIR[1]+
4	STEP[1]+
5	DIR[2]+
6	STEP[2]+
7	DIR[3]+
8	STEP[3]+
9	24V power supply for 0.3 outputs
10	Output 0
11	Output 2
12	Output 4 (NO1 relays)
13	Output 5 (NO2 relays)
14	DIR[0]-
15	STEP[0]-
16	DIR[1]-
17	STEP[1]-
18	DIR[2]-
19	STEP[2]-
20	DIR[3]-
21	STEP[3]-
22	0V power supply for 0.3 outputs
23	Output 1
24	Output 3
25	Common PIN for relay outputs 4 and 5

**TERMINAL 10** Common  
Connect the controller's +3.3VDC, +5VDC or GND to this terminal.

4.4 Analog I/O connector

PIN number	Description
1	Analog output 0
2	GND
3	Analog input 1
4	-
5	3.0V (max. 50mA)
6	Analog output 1
7	Analog input 0
8	GND
9	-